

FIG. 1

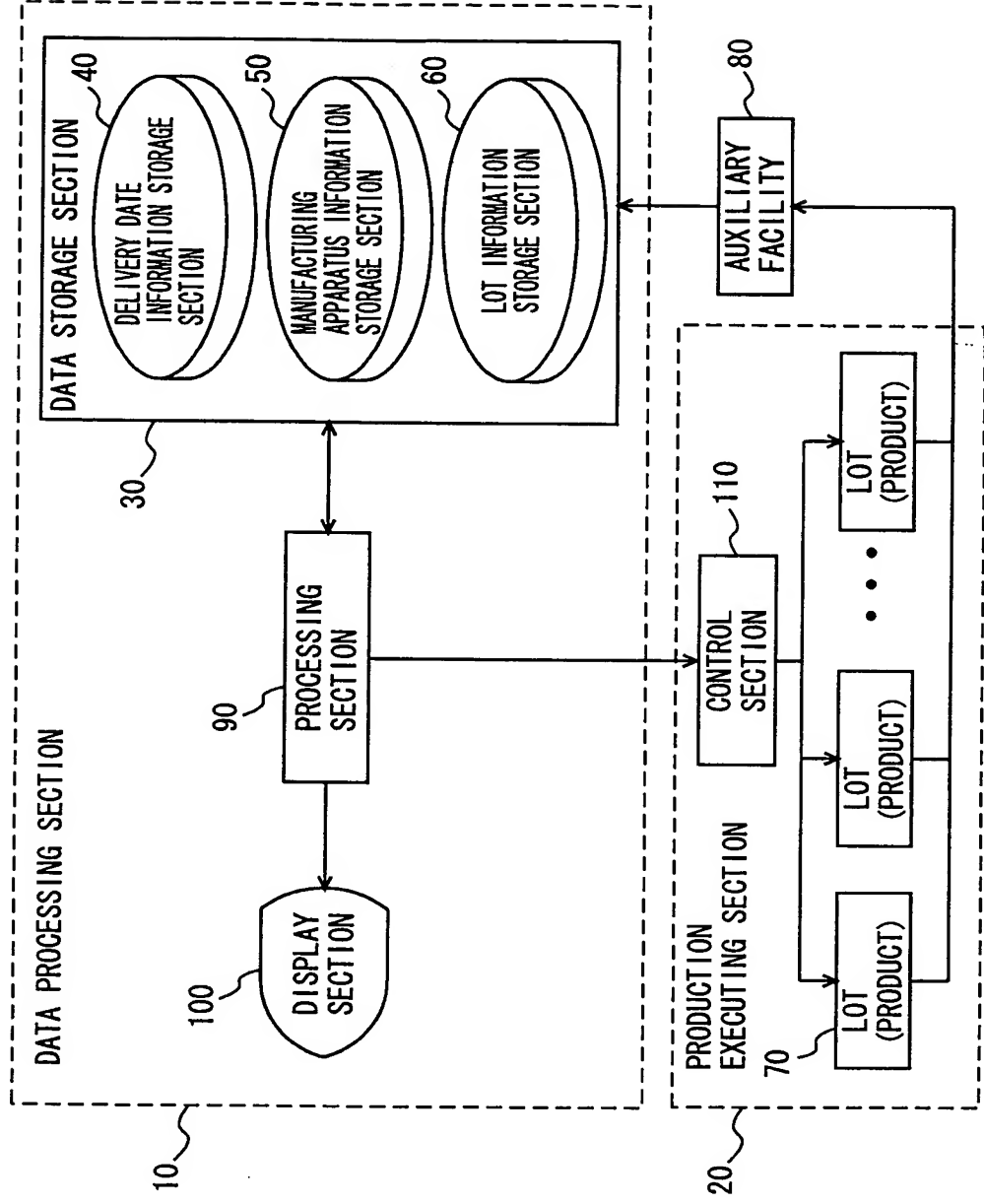


FIG. 2

ORDER NUMBER	PRODUCT NUMBER	THE NUMBER OF ORDERS	DELIVERY DATE
SR01	M0001	100	2002/3/15
SR02	M0002	200	2002/4/1

FIG. 3

MODEL NO. OF APPARATUS	FACTORY	3/1	3/2	3/3	3/4	...
E001	A	100%	100%	100%	...	
P002	B	0%	50%	80%	...	

FIG. 4

LOT NUMBER	PRODUCT NUMBER	PROCESSES	THE NUMBER OF PROCESSES	REMAINING TERM OF WORK	SCHEDULED SHIPPING DATE
LOT01	M0001	900	50	10 DAYS	2002/3/14
LOT02	M0001	800	60	12 DAYS	2002/3/16
LOT03	M0002	500	100	16 DAYS	2002/3/20
LOT04	M0002	100	100	35 DAYS	2002/4/8

FIG. 5

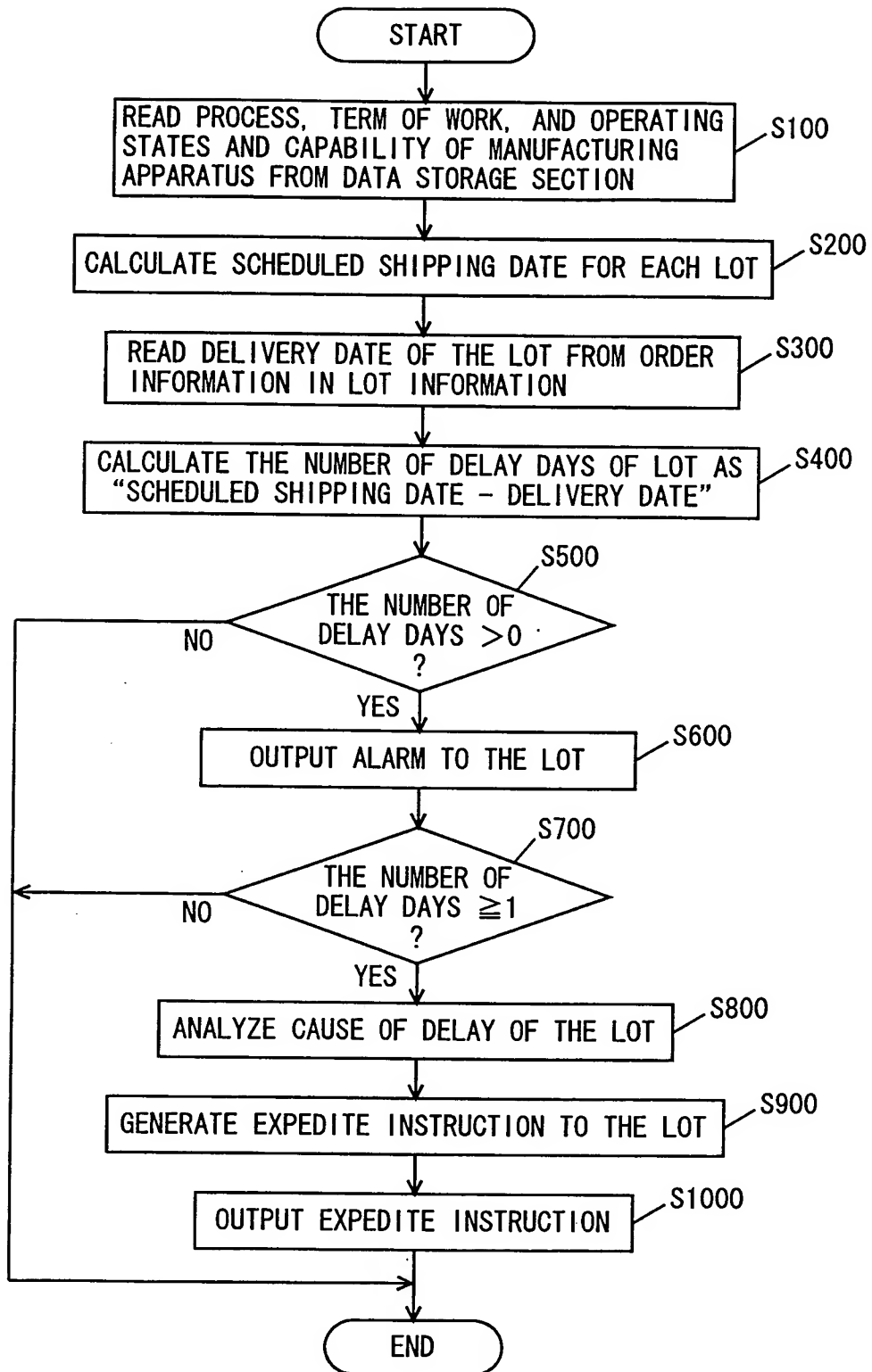


FIG. 6

LOT NUMBER	PRODUCT NUMBER	PROCESSES	THE NUMBER OF PROCESSES	REMAINING TERM OF WORK	SCHEDULED SHIPPING DATE	DELIVERY DATE	THE NUMBER OF DELAY DAYS (= SCHEDULED COMPLETION DATE - DELIVERY DATE)	DETERMINATION
LOT01	M0001	900	50	10 DAYS	2002/3/14	2002/3/15	-1 DAY	OK
LOT02	M0001	800	60	12 DAYS	2002/3/16	2002/3/15	1 DAY	NG→EXPEDITE
LOT03	M0002	500	100	16 DAYS	2002/3/20	2002/4/1	-12 DAYS	OK→CEASE
LOT04	M0002	100	100	35 DAYS	2002/4/8	2002/4/1	7 DAYS	NG→EXPEDITE

FIG. 7

LOT NUMBER	PRODUCT NUMBER	PROCESSES	THE NUMBER OF PROCESSES	REMAINING TERM OF WORK	THE NUMBER OF DELAY DAYS	MAIN CAUSE OF DELAY	COUNTERMEASURE
LOT02	M0001	800	60	12 DAYS	1 DAY	PROGRESS DELAY (EXTENSION OF TERM OF WORK)	EXPEDITE PROGRESS
LOT04	M0002	100	100	35 DAYS	7 DAYS	POST-PROCESS CAPABILITY RESTRICTION	RE-CHECK CAPABILITY, INCREASE PATH

FIG. 8

